

Wellamid® MR409 22H-NBK4

Polyamide 66
Wellman Engineering Resins

Message:

Wellamid® MR409 22H-NBK4 is a Polyamide 66 (Nylon 66) material filled with 40% mineral. It is available in Asia Pacific, Europe, Latin America, or North America.
Typical application of Wellamid® MR409 22H-NBK4: Automotive

General Information			
Filler / Reinforcement	Mineral,40% Filler by Weight		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.0 to 1.4	%	
Flow : 23°C	1.0 to 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	75.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	7.0	%	ISO 527-2
Flexural Modulus (23°C)	5400	MPa	ISO 178
Flexural Stress (23°C)	125	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	4.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	120	°C	ISO 75-2/A
Melting Temperature (DSC)	260	°C	ISO 3146

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Recommended distributors for this material

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