Ferro PP CPP20GH

Polypropylene

Ferro Corporation

Message:

Ferro PP CPP20GH is a Polypropylene material filled with 26% mineral. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America

Important attributes of Ferro PP CPP20GH are:

Good UV Resistance

Impact Resistant

Typical application of Ferro PP CPP20GH: Furniture

General Information				
Filler / Reinforcement	Mineral, 26% Filler by Weight			
Features	Good Impact Resistance			
	Good UV Resistance			
Uses	Outdoor Furnishings			
Forms	Pellets			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.06	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.1	6			
kg)	20	g/10 min	ASTM D1238	
Molding Shrinkage - Flow	1.1 to 1.4	%	ASTM D955	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	71		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	23.2	MPa	ASTM D638	
Tensile Elongation (Break)	66	%	ASTM D638	
Flexural Modulus	1680	MPa	ASTM D790	
Flexural Strength (Yield)	33.8	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	35	J/m	ASTM D256	
Unnotched Izod Impact (23°C)	800	J/m	ASTM D256	
Gardner Impact (3.18 mm)	6.78	J	ASTM D3029	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, Unannealed	108	°C		
1.8 MPa, Unannealed	65.6	°C		
Injection	Nominal Value	Unit		
Drying Temperature	93.3	°C		
Drying Time	2.0 to 3.0	hr		
Rear Temperature	202 to 204	°C		

Middle Temperature	204 to 210	°C	
Front Temperature	210 to 213	°C	
Nozzle Temperature	213 to 218	°C	
Mold Temperature	43.3 to 51.7	°C	
Back Pressure	0.345 to 0.689	MPa	

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Recommended distributors for this material

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