Elastron® TPO T401.D51.B

Thermoplastic Polyolefin Elastomer

Elastron USA, Inc.

Message:

A hard, black thermoplastic polyolefin elastomer (TPO) material belongs to thermoplastic elastomer (TPE) family designed for general purpose applications.

Bondable to: PP, EVA, PE

General Information

Features	Bondability		
	General Purpose		
	High Hardness		
Uses	General Purpose		
RoHS Compliance	RoHS Compliant		
Appearance	Black		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	1.5	%	
Across Flow	1.3	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	51		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	9.00	MPa	
300% Strain	12.5	MPa	
Tensile Strength (Break)	15.0	MPa	ASTM D412
Tensile Elongation (Break)	500	%	ASTM D412
Tear Strength	88.0	kN/m	ASTM D624
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Additional Information	Nominal Value		Test Method
Ozone Resistance - Stressed	No Cracks		ASTM D518
Injection	Nominal Value	Unit	
Suggested Max Regrind	20	%	

Middle Temperature 165 to 185 °C Front Temperature 175 to 195 °C Nozzle Temperature 195 to 225 °C Mold Temperature 25.0 to 50.0 °C Extrusion Nominal Value Unit Cylinder Zone 1 Temp. 160 to 180 °C Cylinder Zone 2 Temp. 165 to 185 °C Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C Die Temperature 195 to 225 °C			
Nozzle Temperature 195 to 225 °C Mold Temperature 25.0 to 50.0 °C Extrusion Nominal Value Unit Cylinder Zone 1 Temp. 160 to 180 °C Cylinder Zone 2 Temp. 165 to 185 °C Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Middle Temperature	165 to 185	°C
Mold Temperature 25.0 to 50.0 °C Extrusion Nominal Value Unit Cylinder Zone 1 Temp. 160 to 180 °C Cylinder Zone 2 Temp. 165 to 185 °C Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Front Temperature	175 to 195	°C
Extrusion Nominal Value Unit Cylinder Zone 1 Temp. 160 to 180 °C Cylinder Zone 2 Temp. 165 to 185 °C Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Nozzle Temperature	195 to 225	°C
Cylinder Zone 1 Temp. 160 to 180 °C Cylinder Zone 2 Temp. 165 to 185 °C Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Mold Temperature	25.0 to 50.0	°C
Cylinder Zone 2 Temp. 165 to 185 °C Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Extrusion	Nominal Value	Unit
Cylinder Zone 3 Temp. 170 to 190 °C Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Cylinder Zone 1 Temp.	160 to 180	°C
Cylinder Zone 4 Temp. 185 to 205 °C Cylinder Zone 5 Temp. 190 to 220 °C	Cylinder Zone 2 Temp.	165 to 185	°C
Cylinder Zone 5 Temp. 190 to 220 °C	Cylinder Zone 3 Temp.	170 to 190	°C
,	Cylinder Zone 4 Temp.	185 to 205	°C
Die Temperature 195 to 225 °C	Cylinder Zone 5 Temp.	190 to 220	°C
	Die Temperature	195 to 225	°C

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