

SUPREME Specialty PS SP265

Specialty Polystyrene
Supreme Petrochem Ltd.

Message:

Toughened Polystyrene
Characteristics:
Good Clarity
High Dart Impact Strength
High Heat Resistance
Good Stiffness
Excellent Low Temperature Toughness
Processing:
Extrusion & Forming
Applications:
Disposable glasses & bowls
Deep draw formed products
Thermoformed hot fill & frozen Food packing applications
Blended with HIPS for improved toughness & gloss

General Information			
Features	Low Temperature Flexibility		
	Rigid, good		
	High strength		
	Impact resistance, high		
	Heat resistance, high		
	Compliance of Food Exposure		
	Disposable		
	Medium transparency		
Uses	Cup		
	Kitchen utensils		
	Container		
	Food packaging		
Agency Ratings	FDA 21 CFR 177.1640		
Forms	Particle		
Processing Method	Extrusion		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	6.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (23°C, 3.20 mm, Injection Molded)	35.0	MPa	ASTM D638

Tensile Elongation ² (Break, 23°C, 3.20 mm, Injection Molded)	30	%	ASTM D638
Flexural Modulus (23°C, 3.20 mm, Injection Molded)	1800	MPa	ASTM D790
Flexural Strength (23°C, 3.20 mm, Injection Molded)	50.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	15	J/m	ASTM D256
Unnotched Izod Impact (23°C, 3.20 mm)	300	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm, Injection Molded)	79.0	°C	ASTM D648
Vicat Softening Temperature	101	°C	ASTM D1525 ³
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	HB		UL 94
Optical	Nominal Value	Unit	Test Method
Transmittance (1000 μm)	86.0	%	ASTM D1003
Haze (1000 μm)	5.5	%	ASTM D1003
Additional Information			
The value listed as Haze, ASTM D1003 may not have been tested according to this standard. The value listed as Transmittance, ASTM D1003 may not have been tested according to this standard.			
Extrusion	Nominal Value	Unit	
Melt Temperature	220	°C	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	标准 B (120°C/h), 压力1 (10N)		

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