

RTP 205 FR BAC

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.60	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12400	MPa	ASTM D638
Tensile Strength	152	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	238	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	110	J/m	ASTM D256
Unnotched Izod Impact	750	J/m	ASTM D4812
Flammability	Nominal Value	Test Method	
Flame Rating (1.59 mm)	V-0	UL 94	
Additional Information			

The value listed as Flammability, UL 94, was tested in accordance with RTP test standards.Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 6mil/in.Tensile Elongation, ASTM D-638: 2-3%

Injection	Nominal Value	Unit
Rear Temperature	246 - 274	°C
Middle Temperature	246 - 274	°C
Front Temperature	246 - 274	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	82.7 - 103	MPa

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

