# CoREZYN® COR31-DA-380

## Thermoset Polyester

## Interplastic Corporation

#### Message:

CoREZYN also supplies isophthalic and orthophthalic polyester resins for applications used in less severe environments. End-use applications include beams, pipes, channels, tubing and more.

General Information		
Features	Good Corrosion Resistance	
	High Viscosity	
	Isophthalic	
	Medium Reactivity	
Uses	Piping	
Uses		
	Tubing	
Additional Information	Nominal Value	Unit
Gel to Peak	1.0 to 2.5	min
Non-Volatile Content	69 to 72	%
Peak Exotherm	216 to 243	°C
Uncured Properties	Nominal Value	Unit
Viscosity (25°C, Brookfield HBT)	3.3 to 4.0	Pa·s
Gel Time <sup>1</sup>	4.0 to 7.0	min
NOTE		
	SPI gel time run in 180°F (82°C)	
1.	water bath, catalyzed with 1.0 phr of 98% benzyol peroxide, minutes.	

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#### Recommended distributors for this material

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