

LUVOCOM® 50-8472/BL

Polycarbonate

Lehmann & Voss & Co.

Message:

LUVOCOM® 50-8472/BL is a polycarbonate (PC) material. This product is available in Europe. LUVOCOM® The main characteristics of 50-8472/BL are: good dimensional stability.

Typical application areas include:

engineering/industrial accessories

Tools

business/office supplies

food contact applications

Sporting goods

General Information			
Features	Good dimensional stability		
Uses	Non-specific food applications		
	Engineering accessories		
	Machine/mechanical parts		
	Business equipment		
	Sporting goods		
	Medical/nursing supplies		
	Mold/Mold/Tool		
Appearance	Blue		
Physical	Nominal Value	Unit	Test Method
Density	1.68	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/2.16 kg)	45.0	cm³/10min	ISO 1133
Molding Shrinkage	0.50 - 0.80	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4000	MPa	ISO 527-2
Tensile Stress (Break)	55.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.0	%	ISO 527-2
Flexural Modulus	3400	MPa	ISO 178
Flexural Stress	80.0	MPa	ISO 178
Flexural Strain at Flexural Strength	5.0	%	ISO 178
Maximum operating temperature-Short Term	150	°C	
Insulation Resistance	> 1.0E+12	ohms	IEC 60167
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength (23°C)	45	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method

Continuous Use Temperature	130	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	IEC 60093
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	4.0 - 6.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	280 - 300	°C	
Middle Temperature	290 - 310	°C	
Front Temperature	300 - 320	°C	
Nozzle Temperature	290 - 310	°C	
Processing (Melt) Temp	295	°C	
Mold Temperature	80.0 - 120	°C	
Injection instructions			

General

In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.

Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.

Lengthy dwell times for the melts in the cylinder should be avoided.

Lower the temperatures during interruptions!

Predrying (optional)

It is advisable to predry the granulate with a suitable dryer immediately before processing.

The granulate may absorb moisture from the air.

Delivery Form & Storage

Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.

Preferably storage should be effected in dry and normally temperatured rooms

Additional Information

During processing, the moisture level should not exceed 0.02%, otherwise molecular degradation may occur.

Suitable heat treatment may increase resistance to the formation of stress cracks.

The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.

Please contact us for further information.

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