Glastherm® S

Thermoset Polyester

Glastic Corporation

Message:

GlasTherm Grade S is a general purpose insulation sheet with an economical combination of thermal and physical properties. Grade S is recommended for processes where the continuous operating temperature does not exceed 425°F.

It is completely asbestos-free and rugged to withstand rough handling during installation. It is easily cut and machined with standard metal working equipment. Diamond cutting tools are recommended for long life.

General Information				
Features	Moisture resistance			
	Good compressive strength			
	Oil resistance			
	General			
Uses	Insulating material			
	Sheet			
	General			
	General			
Appearance	brownish yellow			
Forms	Particle			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.84	g/cm³	ASTM D792	
Water Absorption (24 hr)	0.40	%	ASTM D570	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (M-Scale)	94		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Flexural Strength (Yield)	124	MPa	ASTM D790	
Compressive Modulus	12400	MPa	ASTM D695	
Compressive Strength			ASTM D695	
200°C	79.3	MPa	ASTM D695	
150°C	110	MPa	ASTM D695	
24°C	310	MPa	ASTM D695	
288°C	68.9	MPa	ASTM D695	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	430	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Linear thermal expansion coefficient			ASTM D696	
Flow	1.1E-5	cm/cm/°C	ASTM D696	
Lateral	7.0E-5	cm/cm/°C	ASTM D696	
Thermal Conductivity	0.69	W/m/K	ASTM C177	

Electrical	Nominal Value	Unit	Test Method		
Dielectric Strength ¹ (in Air)	2.0	kV/mm	ASTM D149		
Flammability	Nominal Value	Unit	Test Method		
Flame Rating (23.9 mm)	НВ		UL 94		
Additional Information					
Maximum Service Temperature: 425°FThickness Tolerance: .002 inches					
NOTE					
1.	Method A (short time)				

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