

RTP 300 GB 20 TFE 15 FR

Polycarbonate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass beads, 20% filler by weight		
Additive	PTFE lubricant (15%)		
	Flame retardancy		
Features	Good wear resistance		
	Lubrication		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2480	MPa	ASTM D638
Tensile Strength	27.6	MPa	ASTM D638
Tensile Elongation (Break)	1.2	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	39.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	32	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	80	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	121	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	V-0		UL 94
Additional Information			
Flammability, ASTM D-635: SE in/min.			
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Suggested Max Regrind	20	%	
Rear Temperature	288 - 316	°C	
Middle Temperature	288 - 316	°C	
Front Temperature	288 - 316	°C	
Mold Temperature	65.6 - 121	°C	
Injection Pressure	103 - 138	MPa	

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Recommended distributors for this material

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