

MALAT 37N007 - 8689

Polybutylene Terephthalate

AD majoris

Message:

MALAT 37N007 - 8689 is a polybutylene terephthalate , intended for injection moulding. The product is available in natural and black (MALAT 37N007 - 8229) but other colours can be provided on request
They combine high mechanical, thermal and electrical properties with excellent chemical resistance.

APPLICATIONS

MALAT 37N007 - 8689 is intended for the injection moulding of electrical components and automotive applications including interior, exterior and electrical and mechanical systems, such as:
Electrical appliance components
Switches and connector housings
Dashboard components
Door handles and pillar trim

General Information			
Features	Recyclable materials		
	Good electrical performance		
	Good chemical resistance		
Uses	Handle		
	Electrical components		
	Electrical housing		
	Home appliance components		
	Automotive Electronics		
	Car interior parts		
	Automotive exterior parts		
Appearance	Black		
	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.31	g/cm ³	ISO 1183
Molding Shrinkage - Flow ¹ (3.00 mm)	1.5 - 2.0	%	
Water Absorption (23°C, 24 hr)	0.070	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2900	MPa	ISO 527-2
Tensile Stress (Break)	34.0	MPa	ISO 527-2
Tensile Strain (Break)	55	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178

Flexural Stress ²	205	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.5	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	170	°C	ISO 75-2/B
1.8 MPa, not annealed	60.0	°C	ISO 75-2/A
Ball Pressure Test (200°C)	Pass		NF C 62-411
Melting Temperature (DSC)	225	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Dielectric Strength (2.00 mm)	23	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
50 Hz	3.00		ASTM D150
1 kHz	3.00		ASTM D150
1 MHz	2.90		ASTM D150
Dissipation Factor			ASTM D150
50 Hz	1.0E-3		ASTM D150
1 kHz	1.0E-3		ASTM D150
1 MHz	7.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm, 30 sec)	650	°C	IEC 60695-2-13
Oxygen Index	22	%	ISO 4589-2
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	245 - 260	°C	
Mold Temperature	80.0 - 120	°C	
Injection Rate	Fast		
Injection instructions			
Back pressure: Moderate			
NOTE			
1.	Plate 100x100x3 mm		
2.	at Break		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

