

Borealis LE6025

Low Density Polyethylene

Borealis AG

Message:

Black low density polyethylene jacketing compound for energy and communication cables

LE6025 is a black low density copolymer modified polyethylene compound. It is characterized by excellent stress crack resistance and mechanical properties and low temperature performance in combination with good extrudability.

LE6025 contains 2,5% well dispersed furnace black of nominal particle size less than 25 nanometres in order to ensure excellent weathering resistance.

Applications

Jacket for energy and communication cables

Specifications

LE6025 meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

ISO 1872-PE, KCHL, 18-D003

ASTM D 1248 Type I, Class C, Category 5, Grade E5, J3, W2-4

The following cable material standards are met by LE6025:

EN 50290-2-24

Cables manufactured with LE6025 using sound extrusion practice normally comply with the following cable product standards:

IEC 60502, Part 2, Type ST3

IEC 60840, Type ST3

HD 603 S1, DMP 7, 8

HD 620 S2, Part 1, table 4B, DMP 10, 12, 14, 17

General Information			
Features	Copolymer		
	Good Flexibility		
	Good Surface Finish		
	Good Weather Resistance		
	High ESCR (Stress Crack Resist.)		
	Low Density		
Uses	Cable Jacketing		
Agency Ratings	ASTM D 1248, I, Class C, Cat. 5 Grade E5, J3, W2-4		
	HD 620 S1 DMP 7, 8		
	IEC 60502-2 Type ST3		
	IEC 60840 Type ST3		
	ISO 1872 PE KCHL 18D003		
Appearance	Black		
Forms	Granules		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density			ISO 1183
-- 1	0.933	g/cm³	
Base Resin	0.921	g/cm³	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.35	g/10 min	ISO 1133

Environmental Stress-Cracking Resistance (50°C, 10% Igepal, F20)	> 2500	hr	IEC 60811-4-1/B
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 1 sec)	50		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	> 25.0	MPa	ISO 527-2/50
Tensile Strain (Break)	> 900	%	ISO 527-2/50
Flexural Modulus	300	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°C	ASTM D746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	IEC 60093
Electric Strength	20	kV/mm	IEC 60243-1
NOTE			
1.	Compound		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

