

Kepital® FU2020 LOF

Acetal (POM) Copolymer

KEP Americas

Message:

Low emission and highly impact modified. FU2020 LOF is suitable for parts requiring higher impact resistance and toughness, and low emission required.

General Information			
Additive	Impact Modifier		
Features	Copolymer		
	Good Thermal Stability		
	Good Toughness		
	High Impact Resistance		
	Impact Modified		
	Low to No Odor		
	Medium-high Viscosity		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR)	6.0	g/10 min	ISO 1133
Molding Shrinkage - Flow (3.00 mm)	1.7	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break, 23°C)	42.0	MPa	ISO 527-2
Nominal Tensile Strain at Break (23°C)	> 60	%	ISO 527-2
Flexural Modulus (23°C)	1450	MPa	ISO 178
Flexural Stress (23°C)	55.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	17	kJ/m²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	66.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength	21	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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