

# RTP 2800B-40A HF

Thermoplastic Vulcanizate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Features	High Flow		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.968	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	1.5	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	40		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	3.00	MPa	ASTM D412
Tensile Elongation (Break)	450	%	ASTM D412
Tear Strength <sup>1</sup>	11.0	kN/m	ASTM D624
Injection	Nominal Value	Unit	
Rear Temperature	171 to 199	°C	
Middle Temperature	171 to 199	°C	
Front Temperature	171 to 199	°C	
Mold Temperature	16.0 to 66.0	°C	
Injection Pressure	83.0 to 124	MPa	
NOTE			
1.	Die C		

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Recommended distributors for this material

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