SCLAIR® 19A

High Density Polyethylene

NOVA Chemicals

Message:

SCLAIR® 19A is a high density polyethylene material. This product is available in North America and is processed by film extrusion or co-extrusion. SCLAIR® The main features of 19A are: High stiffness Good processability Homopolymer accessible food Stable Typical application areas include: Movie food contact applications additive/masterbatch

General Information				
Additive	Processing stabilizer			
Features	Low speed solidification crystal point			
	Rigidity, high			
	High density			
	Homopolymer			
	Workability, good			
	Compliance of Food Exposure			
	Barrier resin			
Uses	Films			
	Mixing			
Agency Ratings	FDA 21 CFR 177.1520(c) 2.2			
Forms	Particle			
Processing Method	Film extrusion			
	Co-extrusion molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.962	g/cm ³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	0.72	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	69		ASTM D2240	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	38	μm		
secant modulus			ASTM D882	
1% secant, MD: 38 μm, blown film	830	MPa	ASTM D882	

1% secant, TD: 38 µm, blown film	1330	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield, 38 µm, blown film	27.0	MPa	ASTM D882
TD: Yield, 38 µm, blown film	22.0	MPa	ASTM D882
MD: Broken, 38 µm, blown film	39.0	MPa	ASTM D882
TD: Broken, 38 µm, blown film	22.0	MPa	ASTM D882
Dart Drop Impact (38 µm, Blown Film)	34	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD: 38 µm, blown film	21	g	ASTM D1922
TD: 38 µm, blown film	470	g	ASTM D1922
Oxygen Transmission Rate (23°C, 0% RH, 38 µm, blown film)	1700	cm³/m²/24 hr	ASTM D3985
Water Vapor Transmission Rate (38°C, 100% RH, 38 µm, Blown Film)	3.4	g/m²/24 hr	ASTM F1249
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	128	°C	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 38.0 µm, Blown Film)	5		ASTM D2457
Haze (38.0 µm, Blown Film)	78	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Low Friction Puncture - Blown Film (38.0 µm)	230	J/cm	Internal method
Extrusion instructions			
Rlow up Patio: 2 5:1 to 4:1			

Blow-up Ratio: 2.5:1 to 4:1

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