

RTP 283 D TFE 15 SI 2

Polyamide 612

RTP Company

Message:

Carbon Fiber - PTFE Lubricated - Silicone Lubricated

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 20% filler by weight		
Additive	PTFE lubricant (15%)		
	Silicone lubricant (2%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Moisture Content	0.20	%	
Primary Additive	20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	159	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	10300	MPa	ASTM D790
Flexural Strength	234	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	690	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	216	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3 - 1.0E+5	ohms	ASTM D257
Volume Resistivity	0.10 - 1.0E+2	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	

Processing (Melt) Temp	249 - 285	°C
Mold Temperature	60.0 - 93.3	°C
Injection Pressure	68.9 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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