

Vipel® K010-TBH-40

Vinyl Ester

AOC, L.L.C.

Message:

AOC's Vipel K010-TB series are promoted bisphenol A, epoxy-based vinyl ester resins dissolved in styrene and methyl methacrylate. Flame and smoke resistance is obtained by incorporating at least 60 parts of alumina trihydrate per 100 parts of resin.

Vipel K010-TB series are ideally suited for use in hand lay-up, spray-up and filament winding processes where outstanding mechanical properties and excellent resistance to chemicals and heat are required.

BENEFITS

Wide formulating capabilities allow for use in many processes and for optimization of cost/performance.

Unique composition produces a tough and versatile resin with excellent crack and craze resistance in molded parts.

Vipel K010-TB series is suitable for moldings that are subjected to particularly high static or dynamic loads. Vinyl ester resins have excellent resistance to sustained heat.

Vipel K010-TB series resins are highly resistant to several chemical environments.

General Information			
Additive	Flame retardancy		
Features	Cracking resistance		
	Good cracking resistance		
	Good corrosion resistance		
	Good chemical resistance		
	Heat resistance, high		
	Good toughness		
	Flame retardancy		
Agency Ratings	FDA 21 CFR 177.2420		
Forms	Liquid		
Processing Method	Filament power winding		
	Sprayable		
	Hand coating		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3600	MPa	ASTM D638
Tensile Strength	89.6	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	3700	MPa	ASTM D790
Flexural Strength	155	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	110	°C	ASTM D648
Additional Information	Nominal Value	Unit	
Gel to Peak	10.0	min	
HAP Content	42	%	

Peak Exotherm	175	°C
Thixotropic Index	1.30	
Uncured Properties	Nominal Value	Unit
Density	1.05	g/cm ³
Viscosity (Brookfield LV)	0.23	Pa·s
Gel Time	40	min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

