# MOTIS™ G

# Polyetheretherketone

Invibio Inc.

## Message:

Combining versatility, strength, biocompatibility and superior material properties, MOTIS is a tool for innovation that drives device performance to the next level. At its core, MOTIS is an enhanced polyetheretherketone (PEEK) polymer with properties specifically developed for bearing applications against hard counterfaces, such as metal and ceramic. For device manufacturers, this means increased design flexibility and redefining what is possible. Superior biomaterials, in form and function, are more important than ever before. Until now, arthroplasty device design and performance have been bound by the limitations of existing metals, ceramics, and polymers, due to inherent characteristics (e.g. strength, stiffness), processing requirements, or performance limitations (e.g. wear, creep and fatigue properties).

MOTIS overcomes many of these constraints - in both design and processing - by fundamentally redefining biomaterial properties and performance possibilities.

To meet the critical demands of orthopedic joint arthroplasty, MOTIS utilizes carbon fiber technology to modify the performance characteristics of natural PEEK. MOTIS provides an inherently strong bond between fibers and matrix, with a fiber-to-matrix interfacial bond strength at least an order of magnitude stronger than UHMWPE and carbon fibers. Additionally, MOTIS has shown to be highly resistant to creep with less than 0.4% of creep measured under loads of 50MPa, maintaining implant shape and contact area under constant stress.

General Information											
Features	Biocompatible										
	Ethylene Oxide Sterilizable Fatigue Resistant Good Creep Resistance Good Dimensional Stability Good Flexibility Good Wear Resistance High Stiffness High Strength Radiation Sterilizable Radiotranslucent										
							Steam Sterilizable				
						Uses	Body Implants				
							Medical/Healthcare Applications				
						Agency Ratings	DMF Unspecified Rating				
							FDA Unspecified Rating				
						Appearance	Black				
						Forms	Granules				
Processing Method	Injection Molding										
	Machining										
Physical	Nominal Value	Unit	Test Method								
Density	1.42	g/cm <sup>3</sup>	ISO 1183								

Molding Shrinkage			
Across Flow : 210°C	0.70	%	
Flow : 210°C	0.30	%	
Water Absorption (23°C, 24 hr)	0.50	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15000	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield <sup>1</sup>	98.0	MPa	
Yield	155	MPa	
Tensile Strain			ISO 527-2
Break <sup>2</sup>	2.8	%	
Break	2.2	%	
Flexural Modulus			ISO 178
<sup>3</sup>	6400	MPa	
	12500	MPa	
Flexural Stress			ISO 178
4	164	MPa	
	240	MPa	
Compressive Modulus	12000	MPa	ISO 604
Compressive Stress	200	MPa	ISO 604
Shear Modulus	2200	MPa	ISO 15310
Shear Strength	95.0	MPa	ASTM D732
Poisson's Ratio	0.41		ASTM E132
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	5.7	kJ/m²	ISO 180
Unnotched Izod Impact Strength	33	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	343	°C	
CLTE - Flow			ASTM D696
5	8.0E-6	cm/cm/°C	
6	1.5E-5	cm/cm/°C	
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity <sup>7</sup>	7.30E-4	MPa	Internal Method
NOTE			
1.	Rod		
2.	Rod		
3.	Rod		
4.	Rod		
5.	Below Tg		
6.	Above Tg		

#### Capillary Rheometer

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