

RTP 4000 AR 10 TFE 15

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

| General Information | | | |
|---|------------------------------------|-------------------|-------------|
| Filler / Reinforcement | Aramid fiber, 10% filler by weight | | |
| Additive | PTFE lubricant (15%) | | |
| Features | Lubrication | | |
| RoHS Compliance | Contact manufacturer | | |
| Appearance | Black | | |
| | Natural color | | |
| Forms | Particle | | |
| Processing Method | Injection molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.32 | g/cm ³ | ASTM D792 |
| Molding Shrinkage - Flow (3.18 mm) | 1.2 | % | ASTM D955 |
| Water Absorption (23°C, 24 hr) | 0.25 | % | ASTM D570 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 4830 | MPa | ASTM D638 |
| Tensile Strength | 82.7 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 2.0 | % | ASTM D638 |
| Flexural Modulus | 4620 | MPa | ASTM D790 |
| Flexural Strength | 124 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (3.18 mm) | 27 | J/m | ASTM D256 |
| Unnotched Izod Impact (3.18 mm) | 320 | J/m | ASTM D4812 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 204 | °C | ASTM D648 |
| Electrical | Nominal Value | Unit | Test Method |
| Volume Resistivity | 1.0E+15 | ohms · cm | ASTM D257 |
| Flammability | Nominal Value | Unit | Test Method |
| Flame Rating (1.59 mm, RTP Tested) | HB | | UL 94 |
| Additional Information | | | |
| Molding Shrinkage, ASTM D955, 0.25in: 18 mil/in | | | |
| Injection | Nominal Value | Unit | |

| | | |
|--------------------|------------|-----|
| Rear Temperature | 307 - 343 | °C |
| Middle Temperature | 307 - 343 | °C |
| Front Temperature | 307 - 343 | °C |
| Mold Temperature | 135 - 163 | °C |
| Injection Pressure | 68.9 - 124 | MPa |

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Recommended distributors for this material

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