

TROGAMID® T TX7389

Polyamide 6/3T Copolymer
Evonik Industries AG

Message:

TROGAMID® T and BX consist of terephthalic acid and 2,2,4- /2,4,4-trimethyl hexamethylene diamine, a chemical composition that is responsible for their amorphous structure. This makes TROGAMID® T transparent in contrast to the semi-crystalline high-performance plastics of High Performance Polymers. The amorphous structure also results in low molding shrinkage and low tendency to warp. In addition to the basic products, a range of specially equipped compounds is also available. The product line fits a wide range of applications and satisfies many requirement profiles.

TROGAMID® TX7389

Permanently transparent polyamide with internal mold release agent and further improved flow and demolding behavior for injection molding, extrusion, and blow molding.

General Information	
UL YellowCard	E47637-237715
Additive	Mold Release
Features	Amorphous
	Copolymer
	Good Chemical Resistance
	Good Electrical Properties
	Good Mold Release
	Good Thermal Stability
	High Viscosity
	Low Shrinkage
	Low Warpage
Uses	Electrical/Electronic Applications
	Filters
	Gears
	Machine/Mechanical Parts
Appearance	Clear/Transparent
	Colors Available
	Natural Color
Processing Method	Blow Molding
	Extrusion
	Injection Molding
Multi-Point Data	Creep Modulus vs. Time (ISO 11403-1)
	Isochronous Stress vs. Strain (ISO 11403-1)
	Specific Heat vs. Temperature (ISO 11403-2)

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.12	g/cm ³	ISO 1183
Viscosity Number	115	cm ³ /g	ISO 307
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	86		ISO 868
Ball Indentation Hardness	150	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ISO 527-2
Tensile Stress (Yield)	88.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	8.0	%	ISO 527-2/50
Nominal Tensile Strain at Break	> 50	%	ISO 527-2/50
Tensile Creep Modulus			ISO 899-1
1 hr	2200	MPa	
1000 hr	1600	MPa	
Flexural Modulus	3000	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C, Complete Break	6.0	kJ/m ²	
0°C, Complete Break	9.0	kJ/m ²	
23°C, Complete Break	10	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
0°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	145	°C	ISO 75-2/B
1.8 MPa, Unannealed	130	°C	ISO 75-2/A
Glass Transition Temperature ¹	150	°C	ISO 11357-2
Vicat Softening Temperature			
--	155	°C	ISO 306/A
--	150	°C	ISO 306/B
CLTE			ISO 11359-2
Flow : 23 to 80°C	5.5E-5	cm/cm/°C	
Transverse : 23 to 80°C	5.5E-5	cm/cm/°C	
RTI Elec			UL 746
0.800 mm	65.0	°C	
1.60 mm	65.0	°C	
3.00 mm	65.0	°C	
RTI Imp			UL 746
0.800 mm	65.0	°C	

1.60 mm	65.0	°C	
3.00 mm	65.0	°C	
RTI Str			UL 746
0.800 mm	65.0	°C	
1.60 mm	65.0	°C	
3.00 mm	65.0	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength	23	kV/mm	IEC 60243-1
Relative Permittivity (23°C, 1 MHz)	3.80		IEC 60250
Dissipation Factor (23°C, 1 MHz)	0.028		IEC 60250
Comparative Tracking Index			IEC 60112
-- ²	575	V	
Solution A	600	V	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-2		
1.60 mm	V-2		
Glow Wire Flammability Index (1.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (1.00 mm)	850	°C	IEC 60695-2-13
NOTE			
1.	10 K/min		
2.	100 drops value		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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