

RTP 2184 L

Polyether Imide

RTP Company

Message:

Carbon Fiber - Easy Molding

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 25% filler by weight		
Features	Good formability		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Moisture Content	0.040	%	
Static Decay		sec	FTMS 101C 4046.1
Primary Additive	25	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	17900	MPa	ASTM D638
Tensile Strength	214	MPa	ASTM D638
Tensile Elongation (Yield)	1.6	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	293	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	59	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	490	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	210	°C	ASTM D648
1.8 MPa, not annealed	207	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+5	ohms	ASTM D257
--	< 1.0E+4	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+3	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	149	°C
Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	354 - 399	°C
Mold Temperature	135 - 177	°C
Injection Pressure	82.7 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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