# G-PAEK<sup>™</sup> G-COAT 600

### Polyether Ketone

Gharda Chemicals Ltd.

#### Message:

Product Details: Ultra High performance thermoplastic polymers, unfilled Polyether Ketone, semi crystalline, fine powder for electrostatic coating & thermal spraying, high flow, suitable for food contact applications, color natural.

General Information			
Features	Semicrystallization		
	High liquidity		
	Compliance of Food Exposure		
Uses	Non-specific food applications		
	Coating application		
Appearance	Beige		
	Natural color		
Forms	Powder		
Processing Method	Sprayable		
	Coating		
Physical	Nominal Value	Unit	Test Method
Density	1.30	g/cm <sup>3</sup>	
Apparent Density	0.21	g/cm³	ASTM D1895B
Water Absorption (Equilibrium)	0.060	%	ASTM D570
Particle Size Distribution			
D(50)		μm	
D(99)		μm	
Maximum Layer Thickness - per coat	125.0 - 150.0	μm	
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance (1000 Cycles,	10.0		
CS-10 Wheel)	10.0	mg	ASTM D1242
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	280	°C	UL 746B
Glass Transition Temperature	152	°C	ASTM D3418
Melting Temperature	372	°C	ASTM D3418
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Additional Information	Nominal Value	Unit	
Baking Temperature: 420°C			

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#### Recommended distributors for this material

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