Axiall PVC 6730

Flexible Polyvinyl Chloride Axiall Corporation

Message:

Injection molding compound with good processing characteristics that allow fast cycles and smooth unblemished surfaces on the finished product. Exhibits good weathering and low temperature properties.

General Information			
Features	Fast Molding Cycle		
	Good Processability		
	Good Surface Finish		
	Good Weather Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	73		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	13.1	MPa	ASTM D638
Tensile Elongation (Break)	330	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-35.0	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	171	°C	

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