Innothane® FM-2026

Polyurethane Thermoset Elastomer

Innovative Polymers, Inc.

Message:

FM-2026 is a rigid polyurethane foam system formulated for hand batch or meter-mix processing. Excellent physical properties can be obtained with a room temperature cure without the utilization of mercury, MOCA, or TDI. This material is ideal for use in packaging.

Features	High Rigidity		
Uses	Foam		
	Packaging		
RoHS Compliance	RoHS Compliant		
Appearance	Tan		
Physical	Nominal Value	Unit	
Specific Gravity			
Cured	0.0320 to 0.0480	g/cm³	
Hardener	1.10	g/cm³	
Base Resin	1.22	g/cm³	
Thermoset	Nominal Value	Unit	
Thermoset Components			
	Mix Ratio by Volume: 100		
Hardener	Mix Ratio by Weight: 90		
Hardener	Mix Ratio by Weight: 90 Mix Ratio by Weight: 100		
Hardener	Mix Ratio by Weight: 90 Mix Ratio by Weight: 100		
Hardener			
	Mix Ratio by Weight: 100		
Resin	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100		
Resin Demold Time	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15	min	
Resin Demold Time Cream Time	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0	sec	
Resin Demold Time Cream Time Rise Time	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0 0.8 to 1.2	sec min	
Resin Demold Time Cream Time Rise Time Tack Free Time	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0	sec	
Resin Demold Time Cream Time Rise Time Tack Free Time	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0 0.8 to 1.2	sec min	
Resin Demold Time Cream Time Rise Time Tack Free Time Uncured Properties Viscosity	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0 0.8 to 1.2 1.1 to 1.4	sec min min	
Resin Demold Time Cream Time Rise Time Tack Free Time Uncured Properties Viscosity 25°C 1	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0 0.8 to 1.2 1.1 to 1.4	sec min min	
Resin Demold Time Cream Time Rise Time Tack Free Time Uncured Properties Viscosity 25°C 1 25°C 2	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0 0.8 to 1.2 1.1 to 1.4 Nominal Value	sec min min Unit	
Resin Demold Time Cream Time Rise Time Tack Free Time Uncured Properties Viscosity 25°C 1	Mix Ratio by Weight: 100 Mix Ratio by Volume: 100 5.0 to 15 15.0 to 25.0 0.8 to 1.2 1.1 to 1.4 Nominal Value 0.050	sec min min Unit	

1.	Resin
2.	Mixed
3	Hardener

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