

ECOMID ARX H GF15

Polyamide 66

Nilit Plastics

Message:

ECOMID® ARX H GF15 is a Polyamide 66 (Nylon 66) compound, 15% glass fiber reinforced, heat stabilized, UL listed HB.

This eco friendly compound is intended for injection molding.

ECOMID® ARX H GF15 is primarily designed for the Automotive industry.

General Information			
UL YellowCard	E172252-101977608		
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Uses	Automotive Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.2	%	
Flow : 25°C	0.60	%	
Water Absorption			ISO 62
23°C, 24 hr	2.0	%	
Saturation, 23°C	6.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	4700	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	90.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	3.6	kJ/m ²	
23°C	4.5	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-30°C	26	kJ/m ²	
23°C	27	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	240	°C	ISO 75-2/B
1.8 MPa, Unannealed	225	°C	ISO 75-2/A
Continuous Use Temperature ¹	90.0	°C	IEC 60216
Ball Pressure Test (125°C)	Pass		IEC 60695-10-2
Electrical	Nominal Value	Unit	Test Method

Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.400 mm	HB		
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
NOTE			

1.

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