

Arnite® TV4 460 KL

Polybutylene Terephthalate + PET
DSM Engineering Plastics

Message:

Arnite® TV4 460 KL is a Polybutylene Terephthalate + PET (PBT+PET) material filled with 30% glass fiber. It is available in Europe for injection molding. Important attributes of Arnite® TV4 460 KL are:
Flame Rated
Heat Stabilizer
UV Stabilized

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
	UV Stabilizer		
Features	Heat Stabilized		
	Light Stabilized		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Specific Volume vs Temperature (ISO 11403-2)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Nominal Value	Unit	Test Method
Density	1.55	g/cm ³	ISO 1183
Water Absorption			ISO 62
	23°C, 24 hr	%	
	Equilibrium, 23°C, 50% RH	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10500	MPa	ISO 527-2
Tensile Stress (Break)	145	MPa	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
	-30°C	kJ/m ²	
	23°C	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
	-30°C	kJ/m ²	
	23°C	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			

0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	2.0E-5	cm/cm/°C	
Transverse	9.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength	26	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	4.10		
1 MHz	3.90		
Dissipation Factor			IEC 60250
100 Hz	2.0E-3		
1 MHz	0.018		
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification (1.60 mm)	HB		IEC 60695-11-10, -20
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	3.0 to 12	hr	
Dew Point	-30.0 to -20.0	°C	
Rear Temperature	230 to 240	°C	
Middle Temperature	230 to 250	°C	
Front Temperature	240 to 260	°C	
Nozzle Temperature	240 to 260	°C	
Processing (Melt) Temp	240 to 270	°C	
Mold Temperature	60.0 to 100	°C	
Injection Rate	Moderate-Fast		
Back Pressure	3.00 to 10.0	MPa	
Screw Compression Ratio	2.5:1.0		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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