

Maxxam™ PP6 BK021

Polypropylene
PolyOne Corporation

Message:
Mineral reinforced PP, heat resistant

General Information			
Filler / Reinforcement	Mineral filler		
Features	Heat resistance, high		
Appearance	Black		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Molding Shrinkage	0.80 - 1.2	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	30.0	MPa	ASTM D638
Flexural Modulus ²	2050	MPa	ASTM D638
Flexural Strength ³	40.0	MPa	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	30	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	115	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		Internal method
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 85.0	°C	
Drying Time	4.0 - 6.0	hr	
Processing (Melt) Temp	200 - 240	°C	
Mold Temperature	30.0 - 60.0	°C	
Injection instructions			
Injection Pressure: MED-HIGHHold Pressure: MED-HIGHScrew Speed: MODERATEBack Pressure: LOW			
NOTE			
1.	50 mm/min		
2.	1.3 mm/min		
3.	1.3 mm/min		

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