

Eporex® HIPS 860

High Impact Polystyrene

Eternal Plastics Co., Ltd.

Message:

Eporex® HIPS 860 is a High Impact Polystyrene material. It is available in North America for injection molding.

Important attributes of Eporrex® HIPS 860 are:

Flame Rated

High Gloss

Impact Resistant

General Information			
Features	High Gloss		
	High Impact Resistance		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	6.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	75		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	34.5	MPa	ASTM D638
Tensile Elongation (Yield)	30	%	ASTM D638
Flexural Modulus	2280	MPa	ASTM D790
Flexural Strength (Yield)	44.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	86	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	82.2	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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Recommended distributors for this material

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