

# MAXAMID™ PA66MG40-BK09

Polyamide 66

Pier One Polymers, Inc.

## Message:

MAXAMID™ PA66MG40 is also available in natural, internal and external lubricants, UV stabilized and other modifications. Further information and details are available upon request.

General Information			
Filler / Reinforcement	Glass\Mineral,40% Filler by Weight		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm <sup>3</sup>	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	121	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	3.0	%	ASTM D638
Flexural Modulus (23°C)	7930	MPa	ASTM D790
Flexural Strength (23°C)	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	54	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	240	°C	ASTM D648
Melting Temperature	255	°C	DSC
Injection	Nominal Value	Unit	
Suggested Max Moisture	< 0.20	%	
Processing (Melt) Temp	290 to 305	°C	
Mold Temperature	65.0 to 120	°C	

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## Recommended distributors for this material

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