

# RTP 3499-3 X 113393 C

Liquid Crystal Polymer

RTP Company

Message:

Glass Fiber - LDS Platable

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Features	Electroplateable		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.74	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12400	MPa	ASTM D638
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	12400	MPa	ASTM D790
Flexural Strength	148	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	370	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	274	°C	ASTM D648
1.8 MPa, not annealed	232	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	8.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	332 - 366	°C	
Mold Temperature	65.6 - 121	°C	
Injection Pressure	82.7 - 124	MPa	
Injection instructions			

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

