ALFATER XL® D40I 2GP0050

Thermoplastic Vulcanizate

ALBIS PLASTIC GmbH

Message:

ALFATER XL® D40I 2GP0050 is a Thermoplastic Vulcanizate (TPV) product. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALFATER XL® D40I 2GP0050 include automotive, caps/lids/closures, construction applications, engineering/industrial parts and furniture. Characteristics include: REACH Compliant ROHS Compliant Good Weather Resistance

General Information					
Features	Alkali Resistant				
	Good Weather Resistance				
	Ozone Resistant				
Uses	Automotive Applications				
	Caps				
	Construction Applications				
	Furniture				
	Handles				
	Knobs				
	Seals				
Agency Ratings	EC 1907/2006 (REACH)				
RoHS Compliance	RoHS Compliant				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.960	g/cm³	ISO 1183		
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness (Shore D)	40		ISO 868		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress (100% Strain)	9.90	MPa	ISO 527-2		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress (Yield)	15.5	MPa	ISO 37		
Tensile Elongation (Break)	570	%	ISO 37		
Tear Strength	67	kN/m	ISO 34-1		
Compression Set ¹ (100°C, 22 hr)	71	%	ISO 815		
Thermal	Nominal Value	Unit			
Service Temperature	-40 to 125	°C			
Injection	Nominal Value	Unit			

Drying Temperature	70.0 to 80.0	°C
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	195 to 215	°C
Mold Temperature	10.0 to 70.0	°C
Injection Rate	Fast	
NOTE		
1.	25%	

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