# Eleme HPIG190

#### Polypropylene Homopolymer

### Eleme Petrochemical Company Ltd

#### Message:

HPIG190 is Homopolymer polypropylene resin manufactured by IEPL using Spheripol process of Basell, Italy. It is a general purpose grade which can be used in many different injection molding applications.

General Information				
Features	Good dimensional stability			
	Rigid, good			
	Homopolymer			
	Workability, good			
	The smell is low to none			
	Compliance of Food Exposure			
	General			
Uses	Packaging			
	Thin wall parts			
	Household goods			
	General			
	Hard packaging			
Agency Ratings	FDA 21 CFR 177.1520			
	European 2002/72/EC			
Appearance	Natural color			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	20	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	95		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	36.0	MPa	ASTM D638	
Tensile Elongation (Yield)	12	%	ASTM D638	
Flexural Modulus	1600	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	18	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	

Deflection Temperature Under Load (0.45				
MPa, Unannealed)	115	°C	ASTM D648	
Vicat Softening Temperature	154	°C	ASTM D1525	

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