

AKROMID® A3 GF 50 1 blue (3778)

Polyamide 66
AKRO-PLASTIC GmbH

Message:

AKROMID® A3 GF 50 1 blue (3778) is a 50% glass fibre reinforced, heat stabilised polyamide 6.6 with very high rigidity and strength
Applications are mainly components in mechanical engineering and in the automotive industry

General Information				
UL YellowCard		E148915-101075625		
Filler / Reinforcement		Glass Fiber,50% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
		High Rigidity		
		High Strength		
Uses		Engineered Applications		
Appearance		Blue		
Resin ID (ISO 1043)		PA66 GF50		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.56	--	g/cm ³	ISO 1183
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	16700	12600	MPa	ISO 527-2/1
Tensile Stress (Break)	245	180	MPa	ISO 527-2/5
Tensile Strain (Break)	2.5	3.5	%	ISO 527-2/5
Flexural Modulus ¹	13500	13500	MPa	ISO 178
Flexural Stress ²	350	310	MPa	ISO 178
Flexural Strain at Break ³	3.5	--	%	ISO 178
Reinforcement Content	50	--	%	ISO 1172
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	15	--	kJ/m ²	
23°C	16	23	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	94	--	kJ/m ²	
23°C	96	110	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	260	--	°C	ISO 75-2/A

8.0 MPa, Unannealed	235	--	°C	ISO 75-2/C
Melting Temperature ⁴	262	--	°C	DIN EN 11357-1
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate ⁵ (1.00 mm)	< 100	--	mm/min	FMVSS 302
Flame Rating (1.60 mm)	HB	--		UL 94
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	2 mm/min			
4.	10 K/min, DSC			
5.	> 1 mm			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

