

SLOVALEN® PH 63 T 20

Polypropylene

Plastcom

Message:

Modified homopolymer PP for injection moulding with the content of 20% mineral filling. Increased rigidity, strength and thermal use up to 130°C depending on the talc content. Decreased shrinkage. General application in all industry branches. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Talc,20% Filler by Weight		
Additive	UV Stabilizer		
Features	General Purpose		
	Good Strength		
	Homopolymer		
	Low Shrinkage		
	Medium Rigidity		
Uses	General Purpose		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PP		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	0.72	%	
Flow	0.83	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2750	MPa	ISO 527-2
Tensile Stress (Yield)	31.0	MPa	ISO 527-2
Tensile Strain (Yield)	17	%	ISO 527-2
Flexural Modulus	2600	MPa	ISO 178
Flexural Stress	45.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	1.5	kJ/m ²	
23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179

-20°C	16	kJ/m ²	
23°C	36	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	125	°C	ISO 75-2/B
Vicat Softening Temperature	160	°C	ISO 306/B
Injection	Nominal Value	Unit	
Drying Temperature	70.0	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	200 to 250	°C	
Mold Temperature	40.0 to 60.0	°C	
Injection Pressure	70.0 to 120	MPa	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

