

# ALCOM® POM 770/1 PTFE20

Acetal (POM) Copolymer

ALBIS PLASTIC GmbH

## Message:

ALCOM® POM 770/1 PTFE20 is an Acetal (POM) Copolymer product. It is available in Asia Pacific, Europe, or North America. Applications of ALCOM® POM 770/1 PTFE20 include engineering/industrial parts and automotive.

Characteristics include:

REACH Compliant

RoHS Compliant

Copolymer

Lubricated

Wear Resistant

General Information			
Additive	PTFE Lubricant (20%)		
Features	Copolymer		
	Good Wear Resistance		
Uses	Automotive Applications		
	Bearings		
	Gears		
	Machine/Mechanical Parts		
	Wheels		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm <sup>3</sup>	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Flexural Modulus	2500	MPa	ISO 178
Flexural Stress	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength	50	kJ/m <sup>2</sup>	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	95.0	°C	ISO 75-2/A
Vicat Softening Temperature	143	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature			
Circulation Dryer	100 to 110	°C	
Desiccant Dryer	100 to 110	°C	

Drying Time		
Circulation Dryer	3.0 to 5.0	hr
Desiccant Dryer	2.0 to 3.0	hr
Processing (Melt) Temp	180 to 220	°C
Mold Temperature	60.0 to 120	°C

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

