Elastron® G P.G100.A70.B

Styrene Ethylene Butylene Styrene Block Copolymer Elastron USA, Inc.

Message:

A soft, black SEBS based thermoplastic elastomer (TPE) compound designed for use in medical applications. Bondable to: PP, EVA, PE

General Information				
Features	Block Copolymer			
	Bondability			
	Soft			
Uses	Medical/Healthcare Applications			
RoHS Compliance	RoHS Compliant			
Appearance	Black			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.17	g/cm³	ASTM D792	
Molding Shrinkage			ASTM D955	
Flow	2.0	%		
Across Flow	1.3	%		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	70		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	2.40	MPa		
300% Strain	3.50	MPa		
Tensile Strength (Break)	6.00	MPa	ASTM D412	
Tensile Elongation (Break)	750	%	ASTM D412	
Tear Strength	35.0	kN/m	ASTM D624	
Compression Set			ASTM D395	
23°C, 22 hr	20	%		
70°C, 22 hr	50	%		
100°C, 22 hr	75	%		
Additional Information	Nominal Value		Test Method	
Ozone Resistance - Stressed	No Cracks		ASTM D518	
Injection	Nominal Value	Unit		
Suggested Max Regrind	20	%		
Rear Temperature	145 to 175	°C		

Middle Temperature	155 to 185	°C	
Front Temperature	160 to 190	°C	
Nozzle Temperature	175 to 205	°C	
Mold Temperature	25.0 to 50.0	°C	

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