

OPTODYNE™ UV-2000

Acrylic
DAIKIN AMERICA, INC.

Message:

Optodyne UV-2000 is a single component, acrylic-based UV curable adhesive designed for bonding optical connectors, lenses, prisms and other optical components. Its exceptional strength, combined with its unique index matching capability, make the Optodyne Series of adhesives superior in many respects:

- Excellent water resistance
- Exceptional bonding strength
- Superior transparency
- Rapid cure

General Information			
Features	Bondability		
	Fast Cure		
	High Clarity		
	High Strength		
	Low to No Water Absorption		
	UV Curable		
Uses	Adhesives		
	Optical Applications		
Appearance	Clear/Transparent		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			Internal Method
-- ¹	1.30	g/cm ³	
-- ²	1.41	g/cm ³	
Molding Shrinkage - Flow ³	8.0	%	Internal Method
Water Absorption ⁴ (24 hr)	0.29	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness ⁵ (Shore D)	84		Internal Method
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature ⁶	100	°C	Internal Method
Glass Transition Temperature ⁷	80.0	°C	Internal Method
CLTE - Flow ⁸	1.1E-4	cm/cm/°C	Internal Method
Flammability	Nominal Value	Unit	
Flash Point - Before Cure	109	°C	
Temperature of Initial Weight Loss - 5% Weight Loss ⁹	326	°C	
Optical	Nominal Value	Unit	Test Method

Refractive Index ¹⁰	1.449		Internal Method
Transmittance ¹¹	93.5	%	Internal Method
Thermoset	Nominal Value	Unit	Test Method
Shelf Life	26	wk	
Thermoset Mix Viscosity ¹²	360	cP	Internal Method

NOTE			
1.	Before Cure, 25°C		
2.	After Cure, 25°C		
3.	After Cure		
4.	After Cure		
5.	After Cure		
6.	After Cure		
7.	After Cure		
8.	After Cure		
9.	After Cure		
10.	Before Cure, 25°C		
11.	After Cure		
12.	Before Cure		

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