

HiFill FR® ABS FR V2 BK

Acrylonitrile Butadiene Styrene

Techmer Engineered Solutions

Message:

HiFill FR® ABS FR V2 BK is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in North America. Characteristics include:
Flame Rated
Flame Retardant

General Information			
Features	Flame Retardant		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	40.7	MPa	ASTM D638
Tensile Elongation (Yield)	3.0	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	71.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	93.9	°C	
1.8 MPa, Unannealed	81.1	°C	
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	71.1 to 82.2	°C	
Drying Time	2.0 to 16	hr	
Rear Temperature	210 to 227	°C	
Middle Temperature	216 to 232	°C	
Front Temperature	204 to 216	°C	
Nozzle Temperature	193 to 216	°C	

Processing (Melt) Temp	227 to 254	°C
Mold Temperature	65.6 to 82.2	°C

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

