

Auracell® CAP H3

Cellulose Acetate Propionate

Rotuba Extruders, Inc.

Message:

Scented grade

General Information		
Features	Updatable resources	
	Good stability	
	Good color stability	
Uses	Mould	
	Buttons	
	Toys	
	Glasses	
Forms	Particle	
Processing Method	Injection molding	
Injection	Nominal Value	Unit
Drying Temperature	66	°C
Drying Time	2.0	hr
Rear Temperature	168 - 174	°C
Middle Temperature	182 - 188	°C
Front Temperature	199 - 210	°C
Nozzle Temperature	199 - 210	°C
Mold Temperature	38 - 82	°C
Injection Pressure	8.96 - 11.7	MPa
Back Pressure	0.00 - 0.345	MPa
Vent Depth	0.051 - 0.076	mm
Injection instructions		

Root: 315 to 325°FRear - Root: 325 to 335°FInjection Cycle Times: 8 to 12 secsBooster Cycle Time: 6 to 12 secCure Time: 40 to 70 sec

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

