

# HiFill® POM HO GF25

Acetal (POM) Homopolymer

Techmer Engineered Solutions

## Message:

HiFill® POM HO GF25 is an Acetal (POM) Homopolymer product filled with glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

Flame Rated

Homopolymer

General Information			
Filler / Reinforcement	Glass Fiber		
Features	Homopolymer		
Appearance	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.58	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.70	%	ASTM D955
Water Absorption (24 hr)	0.22	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	82		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	68.3	MPa	ASTM D638
Tensile Elongation (Break)	7.0	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	83.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	169	°C	
1.8 MPa, Unannealed	147	°C	
Melting Temperature	177	°C	
CLTE - Flow	4.7E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength <sup>1</sup>	16	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.57 mm)	HB		UL 94
Injection	Nominal Value	Unit	Test Method
Drying Temperature	93.3	°C	

Drying Time	2.0 to 3.0	hr
Rear Temperature	193 to 218	°C
Middle Temperature	193 to 218	°C
Front Temperature	193 to 218	°C
Processing (Melt) Temp	193 to 227	°C
Mold Temperature	82.2 to 104	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	30 to 60	rpm

**NOTE**

1. Method A (Short-Time)

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**Recommended distributors for this material**

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