Pebax® MV 1041 SA 01

Polyether Block Amide

Arkema

Message:

Polyether block amide Pebax® MV 1041 SA 01 is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This hydrophilic grade when extruded into either a thin film or laminated on to a substrate offers excellent permeability to moisture vapor while remaining waterproof and offering an excellent barrier layer to bacteria. This SA grade is specially designed to food uses.

General Information				
Additive	Antistatic			
Features	Antistatic			
	Hydrophilic			
Uses	Film			
	Laminates			
	Membranes			
	Non-specific Food Applic	ations		
Processing Method	Blown Film			
	Cast Film			
	Coating			
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)			
	Secant Modulus vs. Strain (ISO 11403-1)			
	Viscosity vs. Shear Rate (I	SO 11403-2)		
Physical	Nominal Value	Unit	Test Method	
Density	1.04	g/cm³	ISO 1183	
Water Absorption			ISO 62	
23°C, 24 hr	12	%		
Equilibrium, 23°C, 50% RH	0.90	%		
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore D)	60		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Break)	44.0	MPa	ISO 527-2	
Tensile Strain (Break)	> 400	%	ISO 527-2	
Flexural Modulus	270	MPa	ISO 178	
Films	Nominal Value	Unit	Test Method	
Water Vapor Transmission ¹			ASTM E96	
²	8000	g/m²/24 hr		
³	2200	g/m²/24 hr		

Thermal	Nominal Value	Unit	Test Method
Melting Temperature	170	°C	ISO 11357-3
Extrusion	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	
Drying Time	4.0 to 8.0	hr	
Melt Temperature	190 to 250	°C	
NOTE			
1.	15µm, 38°C, 90% RH		
2.	Procedure BW		
3.	Procedure E		

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