

Iupilon® EHG2010R

Polycarbonate

Mitsubishi Engineering-Plastics Corp

Message:

Iupilon® EHG2010R is a Polycarbonate (PC) material filled with 10% glass fiber. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of Iupilon® EHG2010R are:

Flame Rated

Halogen Free

General Information			
UL YellowCard	E41179-231843		
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Features	Bromine Free		
	High Reflectivity		
	Low (to None) Phosphorus Content		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.37	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	13	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	13.0	cm ³ /10min	ISO 1133
Molding Shrinkage			
Across Flow : 3.20 mm	0.30 to 0.50	%	
Flow : 3.20 mm	0.30 to 0.50	%	
Water Absorption (Saturation, 23°C)	0.18	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4100	MPa	ISO 527-2
Tensile Stress (Break)	66.0	MPa	ISO 527-2
Tensile Strain (Break)	4.4	%	ISO 527-2
Flexural Modulus	3700	MPa	ISO 178
Flexural Stress	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	137	°C	ISO 75-2/B
1.8 MPa, Unannealed	129	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method

Flame Rating (1.60 mm)	V-0	UL 94
Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	4.0 to 8.0	hr
Rear Temperature	270 to 290	°C
Middle Temperature	280 to 300	°C
Front Temperature	290 to 310	°C
Nozzle Temperature	290 to 310	°C
Mold Temperature	80.0 to 120	°C
Injection Pressure	50.0 to 150	MPa
Screw Speed	50 to 100	rpm

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Recommended distributors for this material

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