# InnoPlus LL7420D1

## Linear Low Density Polyethylene

## PTT Global Chemical Public Company Limited

#### Message:

InnoPlus LL7420D1 resin is a linear low density polyethylene with butene comonomers, with low content of slip and antiblock. This grade offers an outstanding excellent draw down in blown film processing. Films extruded from InnoPlus LL7420D1 have high tensile strength, gloss and good toughness properties. It can be used for blending with other polyethylene types, such as HDPE and LDPE.

InnoPlus LL7420D1 is recommended for producing the liners, industrial bags, refuse sacks and garbage bags.

Additive  Antiblock    Slip    Features  Antiblocking    Butene Comonomer    Food Contact Acceptable    Good Toughness    High Closs    High Tensile Strength    Slip    Uses  Bags    Blending    Film    Heavy-duty Bags    Liners    Agency Ratings  RoHS Compliant    Forms  Pellets    Processing Method  Blown Film    Physical  Nominal Value    Methas-Flow Rate (MFR) (190°C/2.16 Kg)  2.0    Specific Gravity  0.920    gorm <sup>1</sup> ASTM D1238    Hardness  Nominal Value    Unit  Test Method    Durometer Hardness (Shore D. Compression Molded)  50    Mechanical  Nominal Value  Unit    Tensile Strength  51  ASTM D1238	General Information			
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Tensile Strength ASTM D638		50		ASTM D2240
-	Mechanical	Nominal Value	Unit	Test Method
Yield, Compression Molded 10.0 MPa	Tensile Strength			ASTM D638
	Yield, Compression Molded	10.0	MPa	

Break, Compression Molded	26.0	MPa	
Tensile Elongation (Break, Compression			
Molded)	900	%	ASTM D638
Flexural Modulus (Compression Molded)	290	MPa	ASTM D790
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	μm	
Secant Modulus			ASTM D882
1% Secant, MD : 25 µm, Blown Film	195	MPa	
1% Secant, TD : 25 µm, Blown Film	250	MPa	
Tensile Strength			ASTM D882
MD : Break, 25 µm,Blown Film	31.0	MPa	
TD : Break, 25 μm,Blown Film	23.0	MPa	
Tensile Elongation			ASTM D882
MD : Break, 25 µm,Blown Film	700	%	
TD : Break, 25 μm,Blown Film	900	%	
Dart Drop Impact (25 µm, Blown Film)	85	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD : 25 µm, Blown Film	100	g	
TD : 25 µm, Blown Film	320	g	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Compression	202		
Molded)	390	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	95.0	°C	ASTM D1525
Peak Melting Temperature	121	°C	ASTM D3418
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 µm, Blown Film)	50		ASTM D2457
Haze (25.0 µm, Blown Film)	16	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	160 to 180	°C	

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# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533 Email: sales@su-jiao.com No. 215, Lianhe North Road, Fengxian District, Shanghai, China

