

Borealis PP BH374MO

Polypropylene Copolymer

Borealis AG

Message:

BH374MO is a heterophasic copolymer. This grade is characterized by optimum combination of very high stiffness, good flow properties and good impact strength. Products moulded with this grade exhibit excellent antistatic performance and very good mould release. This grade yields very good electrostatic charge half-time decay. Nucleation, good flow properties and high stiffness create a high potential for cycle time reduction.

General Information			
Additive	Antistatic		
	Nucleating Agent		
Features	Antistatic		
	Copolymer		
	Fast Molding Cycle		
	Good Mold Release		
	High Flow		
	High Impact Resistance		
	High Stiffness		
	Nucleated		
Uses	Recyclable Material		
	Containers		
Forms	Pails		
	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.910	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	45	g/10 min	ISO 1133
Molding Shrinkage	1.0 to 2.0	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	85		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	MPa	ISO 527-2/1
Tensile Stress (Yield)	26.0	MPa	ISO 527-2/50
Tensile Strain (Yield, Injection Molded)	5.0	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA

-20°C	4.0	kJ/m ²	
23°C	6.5	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹ (0.45 MPa, Unannealed)	96.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 to 260	°C	
Mold Temperature	10.0 to 30.0	°C	
Injection Rate	Fast		
Holding Pressure	20.0 to 50.0	MPa	
NOTE			
1.	Injection molded specimen		

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