## Manner Flexible PVC X4777

## Flexible Polyvinyl Chloride

Manner Plastics, L.P.

## Message:

FDA (food grade) transparent compound suitable for tubing, profile extrusion and certain injection molding applications. All ingredients in this compound are approved for food contact by the FDA. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

General Information			
Features	Food Contact Acceptable		
Uses	Profiles		
	Tubing		
Agency Ratings	FDA Food Contact, Unspecified Rating		
RoHS Compliance	RoHS Compliant		
Appearance	Clear/Transparent		
Processing Method	Extrusion		
	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18 to 1.22	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	77		
Shore A, 15 sec	71		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
	15.9	MPa	
100% Strain	7.14	MPa	
Tensile Elongation (Break)	400	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-36.0	°C	ASTM D746

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## Recommended distributors for this material

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