

Laser+® HS CF746A (D53A)

Polyethylene Terephthalate

DAK Americas LLC

Message:

Laser+ ® HS CF746A (D53A) is a Polyethylene Terephthalate (PET) material. It is available in Latin America or North America for injection stretch blow molding.

Important attributes of Laser+ ® HS CF746A (D53A) are:

- Copolymer
- Eco-Friendly/Green
- Food Contact Acceptable
- Good Aesthetics

Typical applications include:

- Food Contact Applications
- Containers
- Packaging

General Information			
Features	Copolymer		
	Food Contact Acceptable		
	Good Surface Finish		
	Recyclable Material		
Uses	Containers		
	Packaging		
Agency Ratings	FDA FCN 635		
	HPB (Canada) Food Contact, Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Stretch Blow Molding		
Physical	Nominal Value	Unit	Test Method
Bulk Density	849	kg/m³	Internal Method
Acetaldehyde	< 1.0	ppm	Internal Method
Color			Internal Method
CIE b*	-2.8 to 0.20		
CIE L*	> 78		
Crystallinity	> 35	%	Internal Method
Intrinsic Viscosity	0.80 to 0.84	dl/g	Internal Method
Moisture Content - as packaged	< 0.25	wt%	Internal Method
Particle Size - Shape (Cubical)	2.50	mm	Internal Method
Chip Size - nominal	53.0 to 73.0	count/g	Internal Method
Fines - as packaged, +24 Mesh Size	< 0.1	wt%	Internal Method
Thermal	Nominal Value	Unit	Test Method

Melting Temperature	244	°C	Internal Method
Injection	Nominal Value	Unit	
Drying Temperature	149 to 171	°C	
Drying Time	4.0 to 6.0	hr	
Dew Point	< -36.7	°C	

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Recommended distributors for this material

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