Genestar[™] GP2450NH-2

Polyamide 9T

Kuraray Co., Ltd.

Message:

This grade meets UL94, V-0 Flammability rating without Chlorine and Bromine*. It has good balance of mechanical properties and flow-ability as well as other V-0 grades containing Bromine Flame Retardant (BFR).

*'Halogen free' follows the standards that Br is less than 900ppm, Cl is less than 900ppm, and total of halogen amount (Br and Cl) is less than 1500ppm.

General Information			
Filler / Reinforcement	Glass Fiber,45% Filler by Weight		
Features	Bromine Free		
	Chlorine Free		
	Halogen Free		
Uses	Electrical/Electronic Applications		
Physical	Nominal Value	Unit	
Specific Gravity	1.53	g/cm³	
Molding Shrinkage			
Flow : 1.00 mm	0.040	%	
Across Flow : 1.00 mm	0.50	%	
Water Absorption ¹ (Equilibrium, 40°C,			
95%RH)	0.80	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	165	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	13000	MPa	ASTM D790
Flexural Strength	224	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	100	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	285	°C	ASTM D648
	125	°C	
Glass Transition Temperature		°C	
Melting Temperature Electrical	306 Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	ASTM D149
Comparative Tracking Index (CTI)	PLC 0	11-5	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information	Nominal Value	Unit	Test Method

Bar Flow Length ² (320°C, 500.0 μm)	5.50	cm	
Weld Elongation	0.40	%	ASTM D638
Weld Strength	38.0	MPa	ASTM D638
NOTE			
1.	96 hrs		
2	750kgf		

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