

Formolene® 6535A

Polypropylene Impact Copolymer

Formosa Plastics Corporation, U.S.A.

Message:

Formolene® 6535A is a medium impact copolymer of polypropylene designed for such applications as housewares, dairy packaging and stadium cups. It is characterized by its easy mold flow, excellent physical property balance and finished product dimensional stability.

Formolene® 6535A meets all requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

General Information			
UL YellowCard	E205741-228228		
Features	Food Contact Acceptable		
	Good Dimensional Stability		
	Good Flow		
	Impact Copolymer		
	Medium Impact Resistance		
Uses	Cups		
	Food Packaging		
	Household Goods		
	Thin-walled Parts		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	35	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, Injection Molded)	23.1	MPa	ASTM D638
Tensile Elongation ² (Yield, Injection Molded)	7.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (Injection Molded)	1000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256

0°C, Injection Molded	85	J/m	
23°C, Injection Molded	130	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded)	88.0	°C	ASTM D648
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	1.3 mm/min		

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