BMC 5592

Thermoset Polyester

Bulk Molding Compounds, Inc.

Message:

BMC 5592 molding compound is an arc, track and weather resistant grade polyester compound suitable for compression, transfer and stuffer injection molding. It has excellent impact strength, flame resistance and electrical characteristics. Typical applications include third rail and other rapid transit insulators. BMC 5592 molding compound is produced in extruded form in a range of industrial colors. It is available in logs up to 12 inches in length or as precut slugs, of specific weight, in diameters 1" to 2 ½". Within this range, smaller diameters are supplied as multiple extrusions and weight tolerances are plus or minus 5 %, up to a maximum of plus or minus 15 grams.

General Information					
Features	Impact resistance, high				
	Good electrical performance				
	Good weather resistance				
	Flame retardancy				
Uses	Electronic insulation				
Appearance	Available colors				
Forms	BMC-Block Molding Compound				
Processing Method	Compression molding				
	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.87	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.20 - 0.30	%	ASTM D955		
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570		
Hardness	Nominal Value	Unit	Test Method		
Barcol Hardness	40		ASTM D2583		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield)	79.3	MPa	ASTM D638		
Flexural Strength	172	MPa	ASTM D790		
Compressive Strength	159	MPa	ASTM D695		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact	750	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load (1.8 MPa, Unannealed)	260	°C	ASTM D648		
Electrical	Nominal Value	Unit	Test Method		
Dielectric Strength ¹	15	kV/mm	ASTM D149		
Arc Resistance	195	sec	ASTM D495		
Comparative Tracking Index (CTI)	600	V	UL 746		
Flammability	Nominal Value	Unit	Test Method		

1.02 mm V-0 UL 94 1.59 mm V-0 UL 94 3.18 mm V-0 UL 94 6.35 mm V-0 UL 94 Additional Information UL 94 UL 94 Inclined plane track resistance @ 2500 volts: 1000Flame resistance, ASTM D229, Ignition time: 200 secFlame resistance, ASTM D229, Burn time: 50 sec Injection Nominal Value Unit Mold Temperature 138 - 166 °C				
1.59 mm V-0 UL 94 3.18 mm V-0 UL 94 6.35 mm V-0 UL 94 Additional Information UL 94 UL 94 Inclined plane track resistance @ 2500 volts: 1000Flame resistance, ASTM D229, Ignition time: 200 secFlame resistance, ASTM D229, Burn time: 50 sec Injection Moid Temperature 138 - 166 °C NOTE VOTE VOTE	Flame Rating			UL 94
3.18 mm V-0 UL 94 6.35 mm V-0 UL 94 Additional Information Inclined plane track resistance @ 2500 volts - to0Flame resistance, ASTM D229, Burn time: 200 secFlame resistance, ASTM D229, Burn time: 50 sec Sec Injection Nominal Value Unit Mold Temperature 138 - 166 °C	1.02 mm	V-0		UL 94
6.35 mm V-0 UL 94 Additional Information Inclined plane track resistance @ 2500 volts: 1000Flame resistance, ASTM D229, Burn time: 200 secFlame resistance, ASTM D229, Burn time: 50 sec Injection Nominal Value Unit Mold Temperature 138 - 166 °C NOTE V V	1.59 mm	V-0		UL 94
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Mold Temperature 138 - 166 °C NOTE	Inclined plane track resistance @	2500 volts: 1000Flame resistance, ASTM	D229, Ignition time: 200 secFlam	e resistance, ASTM D229, Burn time: 50 sec
NOTE	Injection	Nominal Value	Unit	
	Mold Temperature	138 - 166	°C	
1. Method A (short time)	NOTE			
	1.	Method A (short time)		

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