

LNP™ LUBRICOMP™ RFN169 compound

Polyamide 66

SABIC Innovative Plastics

Message:

LNP LUBRICOMP RFN169 is a compound based on Nylon 66 containing 30% Glass Fiber, 5% MOS2. Added features of this grade include: Wear Resistant, Flame Retardant.

Also known as: LNP* LUBRICOMP* Compound RFL-4216 FR

Product reorder name: RFN169

General Information			
UL YellowCard	E121562-101284041		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Molybdenum Disulfide Lubricant (5%)		
Features	Flame Retardant		
	Good Wear Resistance		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			ASTM D792
--	1.68	g/cm ³	
--	1.67	g/cm ³	
Molding Shrinkage			ASTM D955
Flow : 24 hr	0.20 to 0.50	%	
Across Flow : 24 hr	0.90 to 2.0	%	
Water Absorption			
24 hr, 50% RH	0.40	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.57	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	14200	MPa	ASTM D638
--	14000	MPa	ISO 527-2/1
Tensile Strength			
Break ²	194	MPa	ASTM D638
Break	190	MPa	ISO 527-2/5
Tensile Elongation			
Break ³	2.0	%	ASTM D638
Break	2.0	%	ISO 527-2/5
Flexural Modulus			
50.0 mm Span ⁴	12300	MPa	ASTM D790
-- ⁵	12100	MPa	ISO 178

Flexural Stress			
--	266	MPa	ISO 178
Break, 50.0 mm Span ⁶	263	MPa	ASTM D790
Coefficient of Friction			ASTM D3702 Modified
vs. Itself - Dynamic	0.41		
vs. Itself - Static	0.41		
Wear Factor			ASTM D3702 Modified
Ring	6.00	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	
Washer	503	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	110	J/m	ASTM D256
23°C ⁷	11	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	870	J/m	ASTM D4812
23°C ⁸	52	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Total Energy	6.10	J	ASTM D3763
--	2.80	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, 3.20 mm	258	°C	ASTM D648
0.45 MPa, Unannealed, 64.0 mm Span ⁹	257	°C	ISO 75-2/Bf
1.8 MPa, Unannealed, 3.20 mm	248	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ¹⁰	242	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 to 0.25	%	
Rear Temperature	266 to 277	°C	
Middle Temperature	282 to 293	°C	
Front Temperature	293 to 304	°C	
Processing (Melt) Temp	282 to 304	°C	
Mold Temperature	93.3 to 110	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	Type I, 5.0 mm/min		
3.	Type I, 5.0 mm/min		
4.	1.3 mm/min		
5.	2.0 mm/min		

6.	1.3 mm/min
7.	80*10*4
8.	80*10*4
9.	80*10*4 mm
10.	80*10*4 mm

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

