

POLYfill PP HBK30030

Polypropylene Homopolymer

Polykemi AB

Message:

Multifiller High gloss

General Information			
Filler / Reinforcement	Filler,30% Filler by Weight		
Features	High Gloss		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	30	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.1 to 1.3	%	
Flow	1.1 to 1.3	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	24.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	8.0	%	
Break	18	%	
Flexural Modulus (23°C)	2300	MPa	ISO 178
Flexural Stress	47.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	2.0	kJ/m ²	
23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	12	kJ/m ²	
23°C	29	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	120	°C	ISO 75-2/B
1.8 MPa, Unannealed	61.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	152	°C	ISO 306/A50
--	96.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13

NOTE

1. 120°C/hr

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